1. IDENTIFICATION OF PRODUCT AND COMPANY

Product Code:	20092
Product Name:	KIWOPRINT L 4002
Company:	KISSEL + WOLF GmbH
	In den Ziegelwiesen 6
	D-69168 Wiesloch
Phone of the company:	+49 6222 578-0
Fax of the company :	+49 6222 578-100

Recommended use:

Adhesive for industrial use only

2. HAZARD IDENTIFICATION OF THE PREPARATION

Xi Irritant

10	Flammable.
36/38	Irritating to eyes and skin.
67	Vapours may cause drowsiness and dizziness.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture of the below mentioned materials and non-hazardous substances

Hazardous	components:

EINECS-No	Name	Hazard % con	ntent
CAS-No.	R-phrases		
200-751-6	butan-1-ol, n-butanol		
71-36-3	10-22-37/38-41-67	Xn	2.5 - 5
204-658-1	n-butyl acetate		
123-86-4	10-66-67		12.5 - 20
203-603-9	2-methoxy-1-methylethyl acetate		
108-65-6	10-36	Xi	20 - 25

For full text of the risk phrases see chapter 16.

4. FIRST AID MEASURES

After skin contact, clean thoroughly with soap and water. After eye contact, (remove contact lenses) keep eyelid open, rinse under running water for at least 10 minutes. If irritation continues, seek medical advice. After ingestion, do not induce vomiting seek medical advice. If unconscious, do not administer anything orally. Place in stable side position and seek medical advice. If breathing is irregular or has stopped, apply artificial respiration.

5. FIRE-FIGHTING MEASURES

Block the danger zone, keep out unconcerned persons. If possible without risk, remove container from the burning area or cool with water (danger of bursting due to development of gas). Suitable extinguishing media: Water mist, carbon dioxide, foam. Do not use a direct full water jet, this can spread the fire and cause intense steam or heavy splattering. Hazardous combustion products: When heating up or in the event of fire toxic gases may evolve. **Environmental protection:** Collect contaminated fire water, do not allow it to enter the drains.

6. ACCIDENTAL RELEASE MEASURES

Do not empty into drains. Keep away sources of ignition. Ensure sufficient ventilation. Prevent unauthorized access. Collect with liquid absorbing material and proceed according to local waste disposal regulations.

7. HANDLING AND STORAGE

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Keep container tightly closed and in a cool and well ventilated place. Ensure adequate ventilation, especially when using a spray-gun. Avoid contact with skin and eyes. Avoid flammable/ explosive air/vapour-mixtures and prevent concentrations exceeding the exposure limits.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

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Occupational exposure limit:					
EINECS-No.	Name				
200-751-6	butan-1-ol, n-butanol	MAK	100 ppm		
			310 mg/m3		
204-658-1	n-butyl acetate	MAK	100 ppm		
			480 mg/m3		
203-603-9	2-methoxy-1-methylethyl acetate	MAK	50 ppm		
			270 mg/m3		

Personal Protection

Wash hands and/or face before breaks and after work. Avoid contact with eyes and skin.

Eye protection: Safety glasses with a side-protection (EN 166) Hand protection: Safety gloves resistant to chemicals (EN 374) Recommendation for splashing contact: Safetey index 2, permeation time > 30 mins., e.g. butyl caoutchouc (0,4 mm) Recommendation for direct contact: Safety index 6, permeation time > 480 mins., e.g. nitrile caoutchouc (0,4 mm) Note: Due to various factors of influence (e.g. temperature, duration of contact, mechanic strain), in pratice, the time of use can be notedly shorter than the permeation time determined by tests.

Respiratory protection: Vapour concentrations to be minimized by adequate ventilation. Use respiratory filter at increased concentrations: Filter A, brown. Observe limited time of use. **Body protection:** Solvent resistant, antistatic, flame retardant protective clothes.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : liquid Colour: depending on coloration Odour : typical

Flash point	:	28	°C
Ignition temperature	:	315	°C
Density	:	0.95	g/cm³
Viscosity	:	38 s 4 mm	
Explosion limits	:	1.0 - 10.8	Vol. 🗞
Boiling point	:	118	°C
Vapour pressure	:	3.07	mbar

10. STABILITY AND REACTIVITY

Stable under recommended storage and handling conditions (see section 7).

11. TOXICOLOGICAL INFORMATION

Repeated or prolonged contact causes local irritation of skin and mucous membranes, particularly the eyes. Inhalation of high concentrations may cause nausea, dizziness, narcotic effect. General information:

The preparation has been estimated by conventional method (EG directive 1999/45/EG) and is classified according to its toxicological properties (see chapters 2 and 15).

12. ECOLOGICAL INFORMATION

Do not empty into drains or release into open water. Do not store at public waste disposal sites.

The preparation has been estimated by conventional method (calculating procedure) of EG directive 1999/45/EG) and is classified as non-hazardous for the environment.

13. WASTE DISPOSAL INFORMATION

Acccording to European Waste Code Regulations, the waste code is to specify branch and process. Recommendation : 080409 Empty container : scrap metal recycling or re-conditioning Soiled container : (treatment like product itself)

14. TRANSPORT INFORMATION

ADR/RID:	Class:	3				
	Tremcard:	3				
	UN number:	1133				
		Adhesive	es,	containing	flammable	liquid
Packaging	group:	III				
IMDG:	Class:	3				
11120.	Tremcard:	-				
		-				
	EMS:)			
	UN number:	1133				
		ADHESIVE	S			
Marine pollutant:		n.a.				
Packaging group:		III				

15. REGULATORY INFORMATION

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Labelling (according to 91/155/EEC):
Xi Irritant
contains:
n.a.
R-phrases:
          Flammable.
10
           Irritating to eyes and skin.
36/38
67
           Vapours may cause drowsiness and dizziness.
S-phrases:
           Avoid contact with skin and eyes.
24/25
            In case of contact with eyes, rinse immediately with plenty
26
            of water and seek medical advice.
Special labelling :
```

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n.a.

National Regulation for Germany

Water pollution class: 2

pollutant

16. OTHER INFORMATION

OTHER INFORMATION			
Text of ris	c phrases mentioned in chapter 3:		
10	Flammable.		
22	Harmful if swallowed.		
37/38	Irritating to respiratory system and skin.		
41	Risk of serious damage to eyes.		
67	Vapours may cause drowsiness and dizziness.		
66	Repeated exposure may cause skin dryness or cracking.		
36	Irritating to eyes.		
For further	information please refer to our technical information		
sheet. Data	in this MSDS correspond with our current level of		
knowledge, but do not represent any assurance of product proper-			
ties. The us	ser personally is responsible for compliance with all		
legal requir	rements.		